

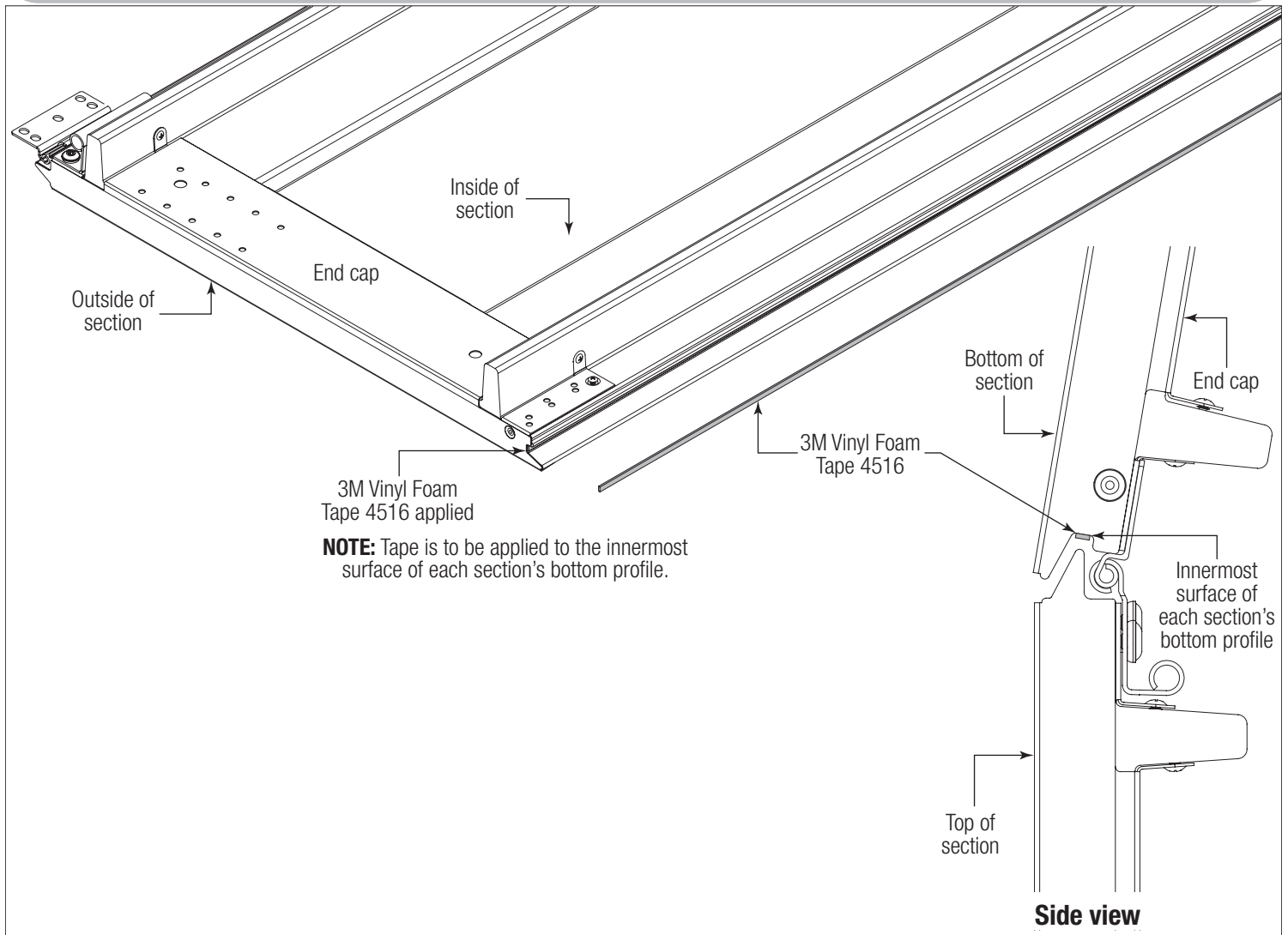
Instructions For Enhanced Water Infiltration Protection

For Residential 9000 Series and Commercial Thermospan® (100 or 120)

This installation instruction is to be used as a supplement to the main Installation Instruction and Owner's Manual provided with the door. The instructions included in this document are only those which deviate from the standard installation. All warnings and cautions listed in the main manual are applicable to this supplemental instruction as well.

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INSTALLATION INSTRUCTIONS



STEP 1 - PREPARING SECTION SURFACE:

IMPORTANT: FOR ADEQUATE ADHESION THE SECTION SURFACE MUST BE FREE OF DUST, DEBRIS AND OTHER SURFACE CONTAMINANTS BEFORE APPLYING THE FOAM TAPE.

NOTE: Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Do not apply tape to surfaces below 50°F (10°C). If necessary pre-warm the surface with a blow dryer prior to applying tape.

Using clean rags dampened in a mild detergent solution, thoroughly rub the outer edge of each section's top and bottom surface to remove all dirt and contaminants. Dry surfaces with clean, dry rags. Wipe these same surfaces with an isopropyl alcohol-based disposable wipe (GAP-1 by Custom-Pak Products, Inc., or equivalent) to promote adhesion, following manufacturer's instructions. Wait 3 to 5 minutes until surfaces have air dried.

STEP 2 - APPLYING 3M VINYL FOAM TAPE 4516 TO SECTION SURFACE: Within 30 minutes of completing Step 1, apply the foam tape evenly to the innermost surface of each section's bottom profile with firm finger pressure. Make sure tape does not overhang section edge. Wait 30 minutes before using door.

NOTE: High humidity or low temperatures may extend your drying time.