FOR 9100, 9405, 9600 WINDLOAD APPLICATIONS:
1. Replace Step 11 “Strut (U-shaped)” of the Main Installation Instruction with Step “Strut (U-shaped)” of this supplement.

2. Replace Step 12 “Strut (A-symmetrical)” of the Main Installation Instruction with Step “Strut (U-shaped)” of this supplement.

STRUT (U-SHAPED)

NOTE: If a strut (U-shaped) is supplied, complete this step.

NOTE: All Bottom and Intermediate(s) Sections require strutting. The struts are typically installed on the top rib of the bottom and intermediate(s) sections.

Position and center the strut (U-shaped) over the top rib of the intermediate section, as shown.
1. Secure each end of the strut to the section surface using (2) 1/4”-14 x 5/8” self tapping screws.
2. Secure the center of the strut to the top rib of the section using (2) 1/4”-14 x 5/8” self tapping screws at each center hinge location(s).
3. Secure the rest of the strut to the top rib of the section using (2) 1/4”-14 x 5/8” self tapping screws in between the center hinges and the ends of the strut.