

SECTION IDENTIFICATION

9600 - THERMOGARD®

9100 - FOAMCORE™

9900 - THERMOWAYNE™

Installation Instructions

Use this insert in conjunction with the Door's Installation Instructions and Owner's Manual.

Section Identification

NOTE: This insert provides an alternative method for identifying your door sections/stack position.

Hinges are always pre-attached at the top of each section (except top section) and the hinges are stamped for identification, #1, #2, #3, and #4 (#4 only on five section doors). See bottom view.

The stamp identifies the stacking sequence of the section. The sequence is always determined by #1 being the bottom section to #3 or #4 being the highest intermediate section. See views to the right. If the stamp on the end hinge is illegible, refer to the section side view illustration below.

The section side view illustration shows the end hinge profile of all the sections, and can also be used in conjunction with identifying each sections.

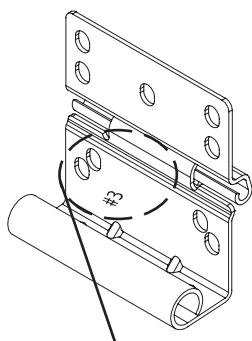
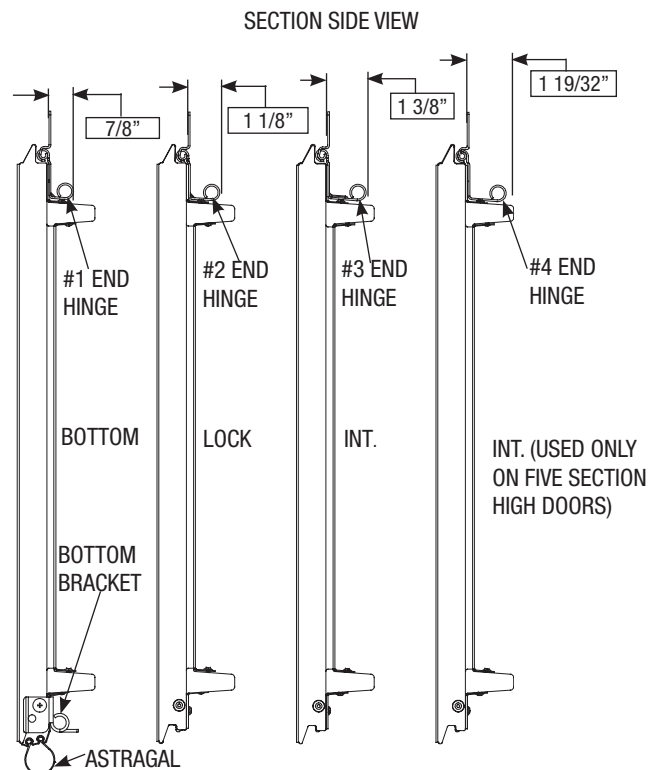
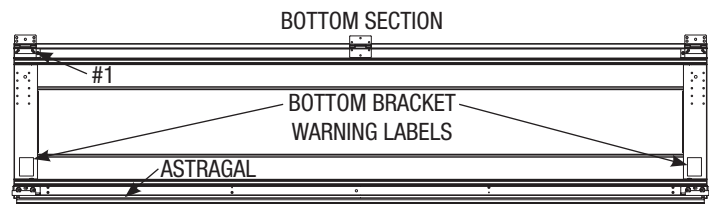
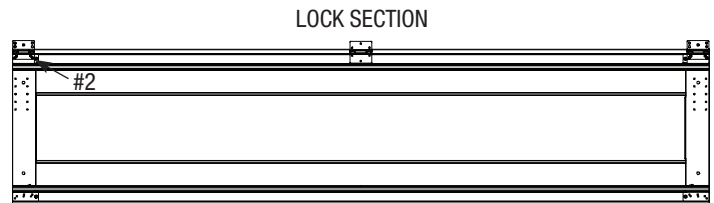
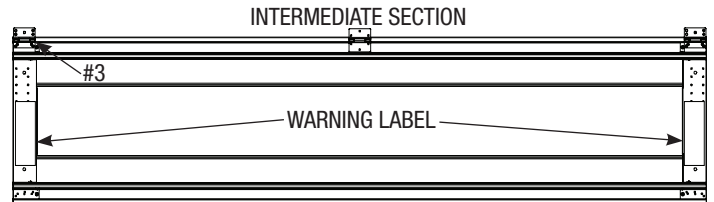
The **BOTTOM SECTION** can be identified by #1 end hinges, the factory attached bottom astragal, and by the bottom bracket warning labels on each end stile.

The **LOCK SECTION** can be identified by #2 end hinge.

The **INTERMEDIATE SECTION** can be identified by #3 end hinges. The section will have a warning label attached to either the right or left hand end stile.

NOTE: #4 End hinges are used on the fourth section of five section doors.

The **TOP SECTION** can be identified by no pre-installed hinges on the section and the warning label attached in the center of the section.



TYPICAL HINGE STAMPING LOCATION