

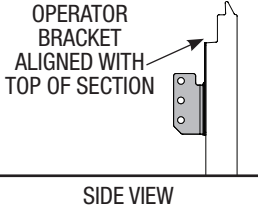
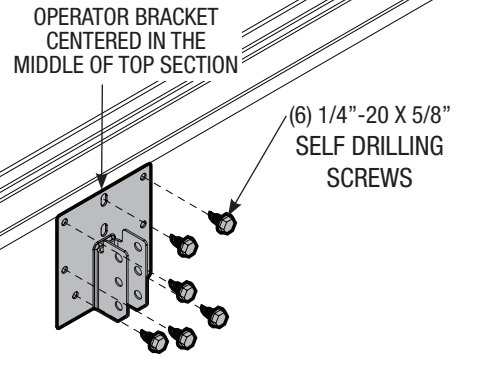
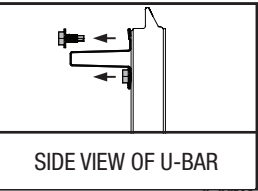
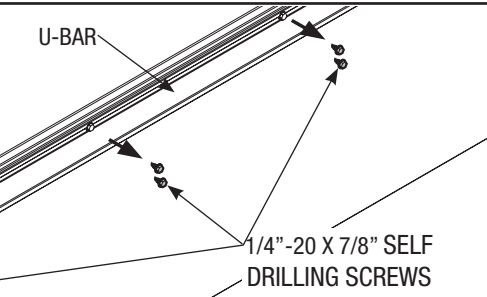
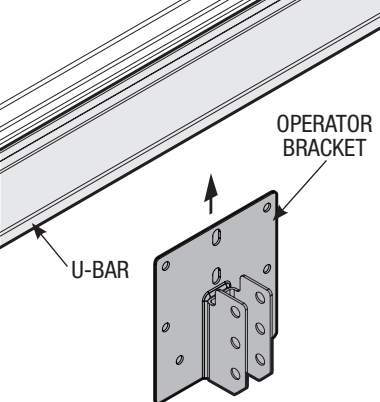
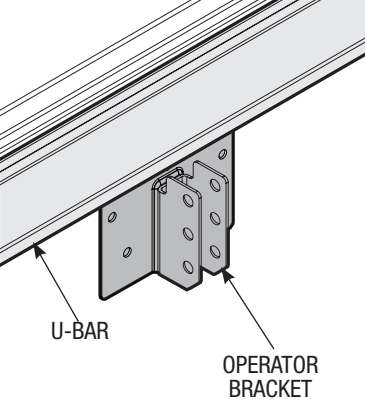
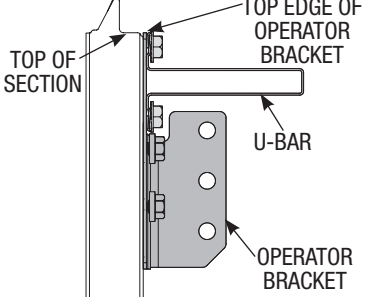
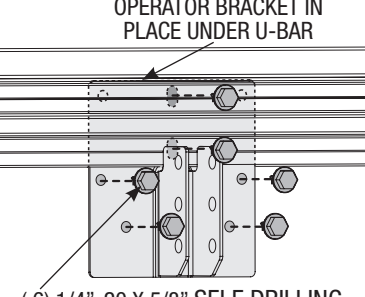
Operator Bracket

Installation Instructions Insert

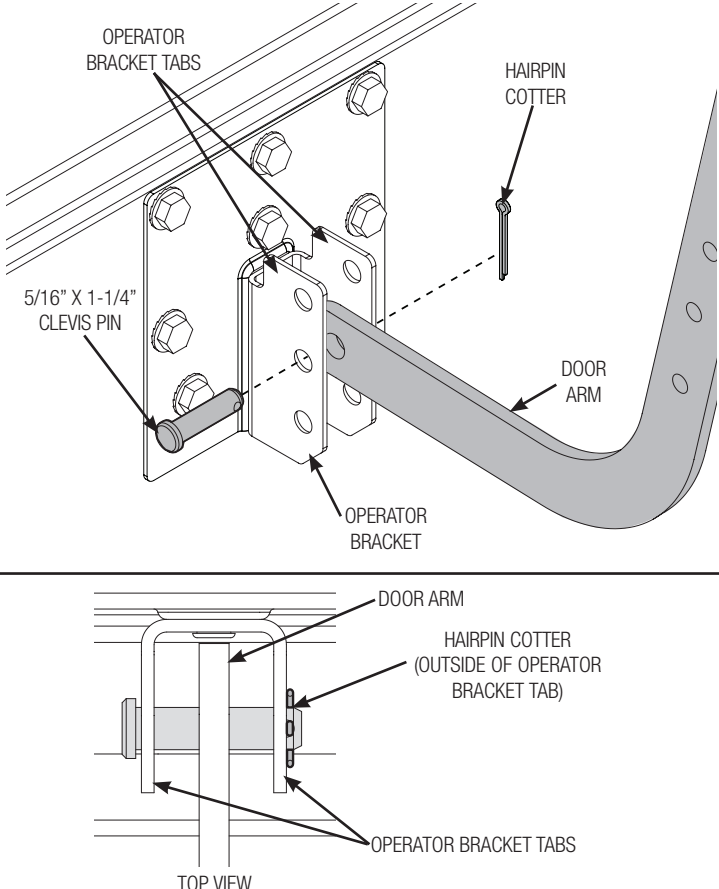
For Models 9700/9800

Wayne Dalton, a division of Overhead Door Corporation
 Door Corporation
 P.O. Box 67
 Mt. Hope, OH 44660
 www.Wayne-Dalton.com

Use this insert in conjunction with your door's Installation Instructions and owner's manual.

Operator Bracket	
<p>Tools Needed:</p> <p>Power Drill 7/16" Socket Driver</p>	<p style="text-align: center;">WARNING</p> <p>POTENTIAL DAMAGE TO YOUR 9800 TOP SECTION MAY OCCUR IF INSTALLER DOES NOT FOLLOW OPERATOR BRACKET INSTALLATION INSTRUCTIONS CLOSELY. IT IS VERY IMPORTANT TO ALIGN THE TOP EDGE OF THE OPERATOR BRACKET WITH THE SECTION AS SHOWN. IT IS EQUALLY IMPORTANT FOR THE INSTALLER TO NEVER INSTALL THE OPERATOR BRACKET UPSIDE DOWN. NOT FOLLOWING THESE INSTRUCTIONS CAN RESULT IN SCREWS POKING THROUGH THE FRONT OF THE DOOR IN THE RAISED PANEL LOCATIONS.</p> <p>IMPORTANT: WHEN INSTALLING A TROLLEY TYPE OPERATOR ON 9800 DOOR, A WAYNE-DALTON TROLLEY BRACKET MUST BE SECURELY ATTACHED TO THE TOP SECTION. IT IS THEN UNNECESSARY TO FURTHER REINFORCE THE TOP SECTION OF THE MODEL 9800 WAYNE-DALTON DOOR, WHEN ATTACHING A TROLLEY TYPE OPERATOR, AS LONG AS THE INSTALLATION OF THE OPERATOR IS ACCORDING TO INSTALLATION INSTRUCTIONS AND OWNER'S MANUAL AND FORCE SETTINGS ARE ADJUSTED PROPERLY.</p> <p>NOTE: For retro fit applications, the operator bracket must be aligned with an existing operator.</p> <p>If no u-bar is installed: Locate the center of the top section and attach the operator bracket as shown in the illustration using (6) 1/4" - 20 x 5/8" self drilling screws.</p> <p>NOTE: Prior to fastening operator bracket to top section, ensure the top edge of operator bracket is aligned with the top edge of the section as shown on far right.</p>
<p style="text-align: center;">IF NO U-BAR IS INSTALLED</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>OPERATOR BRACKET ALIGNED WITH TOP OF SECTION</p> <p>SIDE VIEW</p> </div> <div style="text-align: center;">  <p>OPERATOR BRACKET CENTERED IN THE MIDDLE OF TOP SECTION</p> <p>(6) 1/4"-20 X 5/8" SELF DRILLING SCREWS</p> </div> </div>	
<p style="text-align: center;">IF U-BAR IS INSTALLED</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>SIDE VIEW OF U-BAR</p> </div> <div style="text-align: center;">  <p>U-BAR</p> <p>1/4"-20 X 7/8" SELF DRILLING SCREWS</p> </div> </div>	
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>OPERATOR BRACKET</p> <p>U-BAR</p> </div> <div style="text-align: center;">  <p>OPERATOR BRACKET</p> <p>U-BAR</p> <p>OPERATOR BRACKET</p> </div> </div>	
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>TOP OF SECTION</p> <p>TOP EDGE OF OPERATOR BRACKET</p> <p>U-BAR</p> <p>OPERATOR BRACKET</p> <p>SIDE VIEW OF U-BAR WITH OPERATOR BRACKET INSTALLED</p> </div> <div style="text-align: center;">  <p>OPERATOR BRACKET IN PLACE UNDER U-BAR</p> <p>(6) 1/4"-20 X 5/8" SELF DRILLING SCREWS</p> </div> </div>	

	<h3 style="text-align: center;">Operator Bracket Continued...</h3>	
	<p>If u-bar is installed: Remove, but retain (4-6) 1/4" - 20 x 7/8" self drilling screws from the center of the u-bar, allowing the operator bracket to slide between the section and the u-bar. Locate the center of the top section and slide operator bracket under u-bar till the operator bracket is seated against the u-bar flange.</p> <p>NOTE: Prior to fastening operator bracket to top section, ensure the top edge of operator bracket is aligned with the top edge of the section as shown on far right. Attach the operator bracket using (6) 1/4" - 20 x 5/8" self drilling screws (as shown). Finish re-attaching the u-bar using the self tapping screws removed previously.</p>	

	<h3 style="text-align: center;">Door Arm Attachment</h3>	
<p>Tools Needed: NONE</p>	<p>Align hole in the appropriate arm with holes in operator bracket tabs. Insert 5/16" x 1-1/4" clevis pin, making sure hole in clevis pin is outside of second tab of operator bracket. Insert hairpin cotter into clevis pin hole and spread hairpin cotter to ensure it will secure assembly.</p>	 <p>The diagram consists of two parts. The upper part is a perspective view showing the 'OPERATOR BRACKET' being attached to the 'DOOR ARM'. The bracket has 'OPERATOR BRACKET TABS' which are being aligned with the door arm. A '5/16" X 1-1/4" CLEVIS PIN' is inserted through the tabs and the door arm. A 'HAIRPIN COTTER' is used to secure the clevis pin. The lower part is a 'TOP VIEW' of the assembly, showing the 'DOOR ARM' at the top, the 'HAIRPIN COTTER (OUTSIDE OF OPERATOR BRACKET TAB)' in the middle, and the 'OPERATOR BRACKET TABS' at the bottom.</p>